

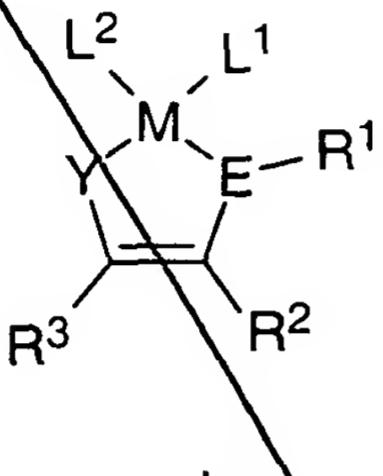
Claims

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1. Process for the production of aqueous polymer dispersions by
the reaction of one or more olefinically unsaturated
compounds [olefin(s)] in aqueous medium in the presence of

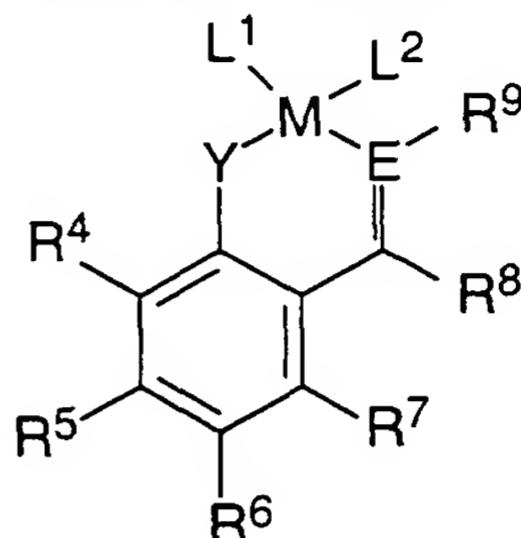
5 a) a complex compound of the general formula Ia and/or Ib

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Ia



Ib

20 in which the substituents and indices have the following meaning:

25 M a transition metal of groups 7 to 10 of the periodic system of the elements,

30 L¹ phosphanes $(R^{16})_x PH_{3-x}$ or amines $(R^{16})_x NH_{3-x}$ having identical or different substituents R^{16} , ethers $(R^{16})_2 O$, $H_2 O$, alcohols $(R^{16}) OH$, pyridine, pyridine derivatives of the formula $C_5 H_{5-x} (R^{16})_x N$, CO , C_1-C_{12} alkyl nitriles, C_6-C_{14} aryl nitriles or ethylenically unsaturated double-bonded systems, x standing for an integer between 0 and 3,

35 L² halide ions, amide ions $(R^{16})_h NH_{2-h}$, h standing for an integer between 0 and 2, and furthermore C_1-C_6 alkyl anions, allyl anions, benzyl anions or aryl anions,

40 wherein L¹ and L² can be linked to one another by means of one or more covalent bonds,

45 E nitrogen,

Y oxygen, sulfur, $N-R^{10}$ or $P-R^{10}$,

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hydrogen, C₁-C₁₂ alkyl groups, C₇-C₁₃ aralkyl substituents or C₆-C₁₄ aryl groups,

- 5 R², R³ independently of one another
hydrogen,
C₁-C₁₂ alkyl, wherein the alkyl groups can be branched or unbranched,
C₁-C₁₂ alkyl, singly or multiply substituted by identical or different C₁-C₁₂ alkyl groups,
10 halogens, C₁-C₁₂ alkoxy groups or C₁-C₁₂ thioether groups,
C₇-C₁₃ aralkyl,
C₃-C₁₂ cycloalkyl,
C₃-C₁₂ cycloalkyl, singly or multiply substituted by identical or different C₁-C₁₂ alkyl groups,
15 halogens, C₁-C₁₂ alkoxy groups or C₁-C₁₂ thioether groups,
C₆-C₁₄ aryl,
C₆-C₁₄ aryl, identically or differently substituted by one or more C₁-C₁₂ alkyl groups, halogens, singly or multiply halogenated C₁-C₁₂ alkyl groups, C₁-C₁₂ alkoxy groups, silyloxy groups OSiR¹¹R¹²R¹³, amino groups NR¹⁴R¹⁵ or C₁-C₁₂ thioether groups,
20 C₁-C₁₂ alkoxy groups,
silyloxy groups OSiR¹¹R¹²R¹³,
halogens or
amino groups NR¹⁴R¹⁵,
25 wherein the substituents R² and R³ can form a saturated or unsaturated 5- to 8-membered ring with one another,
30 R⁴ to R⁷ independently of one another
hydrogen,
C₁-C₁₂ alkyl, wherein the alkyl groups can be branched or unbranched,
C₁-C₁₂ alkyl, singly or multiply substituted by identical or different C₁-C₁₂ alkyl groups,
35 halogens, C₁-C₁₂ alkoxy groups or C₁-C₁₂ thioether groups,
C₇-C₁₃ aralkyl,
C₃-C₁₂ cycloalkyl,
C₃-C₁₂ cycloalkyl, singly or multiply substituted by identical or different C₁-C₁₂ alkyl groups,
40 halogens, C₁-C₁₂ alkoxy groups or C₁-C₁₂ thioether groups,
C₆-C₁₄ aryl,
45 C₆-C₁₄ aryl,

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5	C ₆ -C ₁₄ aryl, identically or differently substituted by one or more C ₁ -C ₁₂ alkyl groups, halogens, singly or multiply halogenated C ₁ -C ₁₂ alkyl groups, C ₁ -C ₁₂ alkoxy groups, silyloxy groups OSiR ¹¹ R ¹² R ¹³ , amino groups NR ¹⁴ R ¹⁵ or C ₁ -C ₁₂ thioether groups,
10	C ₁ -C ₁₂ alkoxy groups, silyloxy groups OSiR ¹¹ R ¹² R ¹³ , halogens,
15	NO ₂ groups or amino groups NR ¹⁴ R ¹⁵ , wherein pairs of neighboring substituents R ⁴ to R ⁷ can form a saturated or unsaturated 5- to 8-membered ring with one another,
20	R ⁸ , R ⁹ independently of one another hydrogen, C ₁ -C ₆ alkyl groups, C ₇ -C ₁₃ aralkyl substituents or C ₆ -C ₁₄ aryl groups, optionally substituted by one or more C ₁ -C ₁₂ alkyl groups, halogens, singly or multiply halogenated C ₁ -C ₁₂ alkyl groups, C ₁ -C ₁₂ alkoxy groups, silyloxy groups OSiR ¹¹ R ¹² R ¹³ , amino groups NR ¹⁴ R ¹⁵ or C ₁ -C ₁₂ thioether groups,
25	R ¹⁰ to R ¹⁵ independently of one another hydrogen, C ₁ -C ₂₀ alkyl groups, which on their part may be substituted by O(C ₁ -C ₆ alkyl) or N(C ₁ -C ₆ alkyl) ₂ groups, C ₃ -C ₁₂ cycloalkyl groups, C ₇ -C ₁₃ aralkyl substituents or C ₆ -C ₁₄ aryl groups,
30	R ¹⁶ hydrogen, C ₁ -C ₂₀ alkyl groups, which for their part may be substituted by O(C ₁ -C ₆ alkyl) or N(C ₁ -C ₆ alkyl) ₂ groups, C ₃ -C ₁₂ cycloalkyl groups, C ₇ -C ₁₃ aralkyl substituents or C ₆ -C ₁₄ aryl groups,
35	b) dispersing agents and optionally
40	c) organic solvents having low solubility in water,

- 5 d) the metal complexes a1) being dissolved in a portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water and
- 10 e) the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which holds the metal complexes a1) in solution being present in the aqueous medium as a dispersed phase having an average droplet diameter \leq 1,000 nm.
- 15 2. Process as claimed in claim 1, wherein the metal complex a1) is used in combination with an activator a2).
- 20 3. Process as claimed in any of claims 1 or 2, wherein an electrically neutral nickel complex compound is used as the complex compound of the general formula I a and/or I b.
- 25 4. Process as claimed in any of claims 2 or 3, wherein the activator a2) is an olefin complex of rhodium or nickel.
- 30 5. Process as claimed in any of claims 1 to 4, wherein ethylene is used exclusively as olefin.
- 35 6. Process as claimed in any of claims 1 to 4, wherein at least two olefins selected from the group comprising ethylene, propylene, 1-butene, 1-hexene and styrene are used.
- 40 7. Process as claimed in claim 6, wherein ethylene is used in combination with propylene, 1-butene, 1-hexene or styrene.
- 45 8. Process as claimed in any of claims 1 to 7, wherein anionic, cationic and/or nonionic emulsifiers are employed as the dispersing agents b).
9. Process as claimed in any of claims 1 to 8, wherein aliphatic and aromatic hydrocarbons, fatty alcohols and/or fatty acid esters are used as the organic solvents c).
10. Process as claimed in any of claims 1 to 9, wherein the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which contains the metal complexes a1) in solution and which is present in the aqueous medium as a dis-

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perse phase having an average droplet diameter \leq 1,000 nm
contains further components.

11. Aqueous polymer dispersion prepared by a process as claimed
5 in any of claims 1 to 10.

12. Use of an aqueous copolymer dispersion as claimed in claim 11
as binding agent in adhesives, sealing compounds, plastic
plasters and surface coatings.

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